

1969 THRU 1982 C3 CORVETTE STANDARD and T&T STRG COLUMN DISASSEMBLY & REPAIR INSTRUCTIONS PAPER #2

Disassembly and Repair Instructions Addressed in this Paper

	Degree of Difficulty	Page
DROP OR REMOVE STEERING COLUMN FROM VEHICLE	Moderate	3 & 4
TELESCOPE LOCKING ROD	Moderate	4
REPLACE/ADJUST DIMMER SWITCH	Moderate	4
REPLACE/ADJUST IGNITION SWITCH	Moderate	4 & 5
REPLACE TURN SIGNAL SWITCH	Moderate	5, 6,& 7
TURN SIGNAL SWITCH WIRE COLOR & GAGE	Moderate	6
REPLACE LOWER COLUMN BEARING	Moderate	7 & 8

How the Paper is Setup

This paper addresses removal and installation of the 1969 thru 1982 Corvette steering columns. The removal and installation of a standard (non-adjustable) column and a Tilt & Telescoping steering column is essentially the same. Therefore, this paper (#2) is appropriate for either type steering column.

There are a limited number of steering column service procedures that are addressed in this paper. This paper starts at the point where the steering wheel, horn parts, shaft lock, ignition lock cylinder, and the key warning buzzer have been removed from the steering column. The turn signal switch has been detached from the column housing and has been moved up and out of the way but the wiring is still routed through the column. All of these operations were described in detail in Disassembly & Repair Paper #1.

There are several reasons why you would want to drop or remove your steering column from your vehicle. First, in order to remove the turn signal switch completely from the T&T column, it is far easier to snake the wires out of the column with the steering column removed from the car. Second, in order to work on the ignition switch or the dimmer switch you will find that they are totally inaccessible unless you drop the column. Third, for other major work on the column, it is far easier to do it on a bench rather than in the car.

This paper makes reference to several pages of line drawings. They are entitled Corvette C3 ... Steering Column Disassembly Instruction Pic #1, & #3. Also there are two blowup drawings. Most steering column and installation parts will be called out with a reference numbers and letters from these drawings. The drawings are all available from the author or from the host website.

Types of C3 Steering Columns Addressed in this Paper

This paper addresses the 1969 through 1982, second generation, energy absorbing, function locking, C3 steering columns. The C3 type that is not addressed in this paper is the 1968 first generation model. The standard and telescoping 1967 and 1968 steering columns are addressed in another set of disassembly and repair papers.

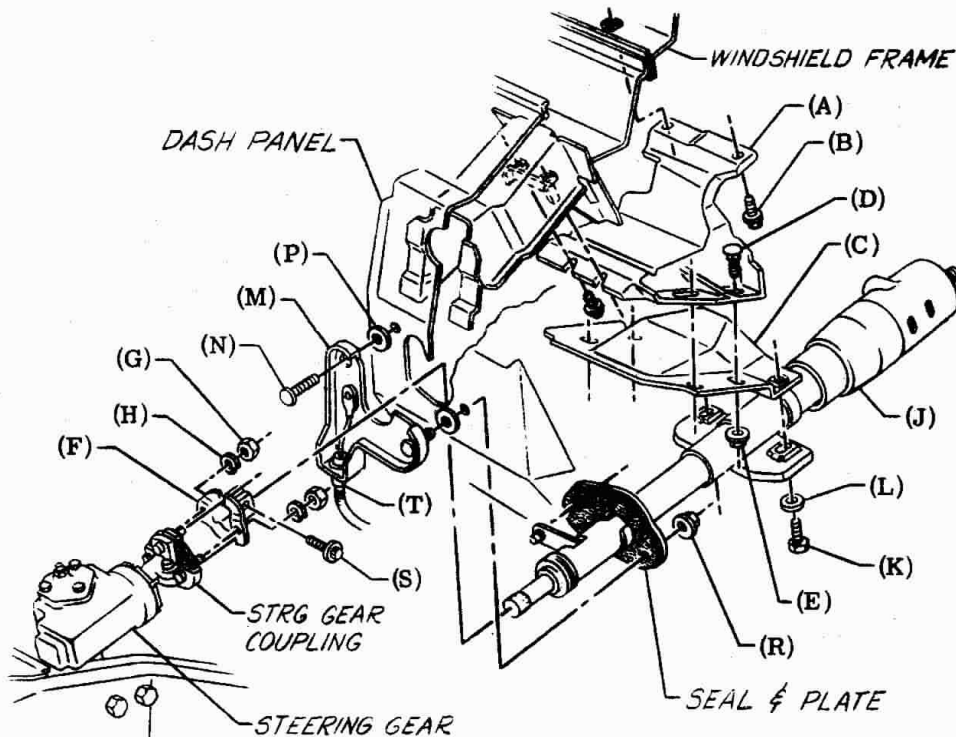
General Information

There are two different designs of steering column mounted ignition switches. The standard (non adjustable) steering column ignition switch works in the opposite direction from the T&T steering column switch. Although either switch will connect to your vehicle wiring harness, the switches are not interchangeable. So if you are replacing your ignition switch, make sure that you obtain the correct replacement part.

The headlight dimmer switch was mounted on the floor and was foot actuated from 1969 through 1976. The switch was moved to the steering column on all C3 Corvettes (1977 through 1982) and was actuated by the turn signal lever.

On 1969 through 1976 Corvette columns there is a lever on the lower end of the steering column (out under the hood, just under the brake booster.) It is connected to a cable that attaches to the transmission. On cars with automatic transmissions, the cable pushes the column lever to the full UP position when the transmission is shifted into PARK. With manual transmissions, it pushes the column lever full UP when the transmission is shifted into REVERSE.

All 1977 through 1982 Corvettes have a small key release lever next to the ignition lock cylinder on the steering column that the driver has to trip in order to be able to rotate the ignition key to the OFF-LOCK position. This later design does not require a back drive cable. This key release column requires that you install the ignition switch and lock cylinder differently than the older steering columns.



**C3 CORVETTE STEERING COLUMN INSTALLATION DRAWING
1969 THROUGH 1976 INTERLOCK SYSTEM SHOWN**

Instructions for Dropping and Removing the Column

First of all: **DISCONNECT THE BATTERY** when you work on the steering column. With the steering column partially disassembled it is possible to inadvertently move the ignition switch to the START position.

Second of all, **NEVER** just remove the two vertical screws (K) and lockwashers (L) that hold the steering column up into the dash and let the column “hang” by the attachments at the flexible coupling and the two fasteners coming through the dash panel. Letting the column “hang” puts very high loads on the steering column lower bearing.

If your C3 has a steering column back drive system (all 1969 through 1976 models), you will need to open the hood and look directly under the brake master cylinder. There will be a lever on the lower end of the steering column with a cable (T) attached to it. Remove the cotter pin and washer and disconnect the back drive cable from the pin on the lever. There is also a metal lower column plate (M) attached to the dash panel. The cable sheath is attached to the plate. You can leave the cable attached to the plate. This plate also holds a welded stud and a loose carriage bolt (N) that secures the lower end of the column (J).

If you have a manual transmission, you will find a fairly heavy clutch pedal return spring attached to the plate and to the Z-bar. You should detach one end of the spring at this time. **Hint!** Detach the clutch pedal push rod from the Z-bar. This will allow the Z-bar to rotate rearward and take some tension off the spring.

Next, remove the two nuts (G) and lockwashers (H) that connect the flexible coupling to the steering column flange (F). Go back inside the car and remove the three screws that secure plastic instrument panel cover under the steering column. Next remove the air conditioning duct and bracket also under the steering column. Remove the two nuts (R) that attach the steering column to the outside lower column plate. Now go back under the hood and pull the plate away from the dash. You will also find that there are two washers (P) sandwiched between the plate and the dash panel. Now, go back inside and unfasten the two vertical screws (K) and washers (L) that hold the column up into the dash.

Make sure on 1976 and earlier columns that you have the back drive lever all the way in the UP position and that it is aligned with the cutout in the front of dash. Now pull the column straight back, disconnecting the column flange from the two flexible coupling bolts. (You may need an assistant out under the hood to help disengage the parts.) Pull back and rotate the steering column so that it will drop and rest on your front seat.

You can now disconnect the two body harness electrical connectors from the column ignition switch. There are three plastic tabs that need to be depressed in order to disengage them from the switch. Disconnect the turn signal “harmonica” electrical connector from the vehicle wiring.

Disconnect the electrical connector(s) from the dimmer switch and the cruise control wires (if so equipped). The steering column can now be removed from the car.

T & T Strg Column Telescoping Locking Rod

There is a locking rod (approximately 4 inches long x 0.218 inch dia) down inside the upper steering shaft. Without the “star” screw in place, the rod can just fall out as the column is removed from the car. The rod can go unnoticed and you won’t know why your telescoping feature will no longer lock when you reassemble the column.

There were three different lengths of locking rods. They are no longer available through GM. But they are available thru other suppliers.

1969 thru 1974 4.23 inches GM #5693417 Zip SC-735

1975 and 1976 4.30 inches GM #7819032 Zip SC-735

1977 thru 1982 3.80 inches GM #7827158 Zip SC-734

Note, the 1969-74 rod is so close in length to the 1975-76 rod most suppliers only have one rod to service all seven of those years.

Replace/Adjust Dimmer and/or Ignition Switches

In order to gain access to the ignition switch and/or the dimmer switch, the steering column must be dropped down from the dash or removed from the car entirely. It is best to first remove the steering wheel since the column will not drop very far because the steering wheel rim hits the car seat. The various types of C3 steering wheels and their removal are discussed quite thoroughly in Disassembly & Repair Paper #1.

Removing the Dimmer Switch

The headlight dimmer switch was mounted on the floor from 1969 through 1976. It was placed on the steering column in 1977 and continued through 1982. The lower dimmer switch attachment (closest to the floor) is with a nut that threads onto a stud. The lower half of the stud holds the ignition switch in place. If you are not going to work on the ignition switch make sure that you only remove the nut and do NOT loosen the stud otherwise you will have to adjust the ignition switch as well. Now remove the screw on the upper part (steering wheel side) of the switch. You can now disengage the dimmer switch from the actuator rod and remove it.

Installing and Adjusting the Dimmer Switch

T&T Column Instruction Pic #3 or Standard Strg Column Instruction Pic #2

Insert the dimmer rod into the switch. Loosely install the screw in the upper attaching hole and snug the nut on the stud. Depress the switch slightly and insert a 3/32” drill into the switch as shown in Instruction Pics to remove lash. Tighten the screw and nut to 35 in-lbs. Remove the drill and check the dimmer switch function by actuating the turn signal lever. You should hear a sharp snap.

Removing the Ignition Switch

On cars equipped with column mounted dimmer switches, the dimmer switch will have to be removed first and then the ignition switch. Follow the above procedures to remove the dimmer switch. Then remove the ignition switch from the column by removing two screws (or a stud and a screw). Pull the switch off the column actuator rod. You may need to twist the switch 90 degrees to get it off the actuator rod.

Installing and Adjusting the Ignition Switch –

As mentioned previously in this paper, there are two different ignition switches. The standard column actuates the switch with a rod that pushes down on the switch to move it into the START position. The adjustable column pulls up on a rod to move its ignition switch to the START position. Either switch will connect to your vehicle wiring harness. However, you will need to twist the three connectors on your vehicle wiring harness 180 degrees to convert from one type steering column to the other.

T&T Column Instruction Pic #3 or Standard Column Instruction Pic #2

In order to correctly install the ignition switch it is necessary for the lock cylinder to be installed in the column and placed in the OFF position.

Back Drive Columns (1969-1976)

First, reach down to the lower column lever and move it all the way down to its lowest position. Now rotate the lock cylinder all the way counterclockwise until it stops. The lock cylinder is now in OFF position and the steering wheel will not be locked.

Key Release Columns (1977-1982)

Rotate the lock cylinder all the way counterclockwise until it stops. DO NOT actuate the key release lever. This will place the lock cylinder in the OFF position.

Your steering column and lock cylinder is now in the OFF position. Now you want to place the ignition switch in that same OFF position. Then you want to attach the switch to the column while they are both in that OFF position.

First of all, there are five positions built into the ignition switch. They are as follows from full clockwise back ccw; START, RUN, OFF, OFF-LOCK, and ACCESSORY. You should be able to see a slider on the underside of the switch. You should also be able to insert a small allen wrench or other type of small tool to reach into the switch and move the slider to various switch positions. It may feel quite stiff as you move the slider.

You now want to place the ignition switch in the OFF position. You do this by reaching into the ignition switch and moving the slider all the way to the end of travel to the ACCESSORY position. It should detent and stay in that position. If in doubt, the other extreme will be the START position and you will feel a spring return. Now move the slider two detent positions back from the ACCESSORY position, this will place the switch in the OFF position.

Carefully fit the actuator rod into the ignition switch slider hole and attach the ignition switch to the column by lightly tightening the two fasteners. Lightly push the switch down the column (away from the steering wheel), to take out lash in the actuator rod, and tighten the fasteners. Caution should be exercised to prevent moving the switch out of the OFF detent. Tighten the fasteners to 35 in-lbs. Reinstall and readjust the dimmer switch as described on page #4 if so equipped.

Removing the Turn Signal Switch – Description #2

Option #1 If you have a T&T column, I have found it much easier to “fish” the wires and the harmonica electrical connector up through the column when the steering column is out of the car. Begin by wrapping the edge of the plastic turn signal switch connector and the wires that lead back into the column with tape to keep them in a line. This will help prevent the connector from cocking and snagging as you pull the turn signal switch wires up through the column. You want the tape to form a very smooth “bullet” nose between the connector and the wiring. However, you do not want the tape to be very thick! Clearances are extremely tight coming up through a T&T column!!

Option #2 - Alternate Method of Feeding Switch Wires Through the Column

Some people have been successful using the following procedure; disengage and remove the individual switch wires and metal contacts from the plastic “harmonica” connector. Straighten a heavy paper clip or use a very thin blade screwdriver. Insert it into the “harmonica” connector from the contact side to disengage each wire and contact. There should be a small molded square channel in the connector that will guide you to a metal tang on the contact that holds it in place. Once you depress the tang and pop the wire and contact out of the connector, you should take a small knife blade and bend the tang back out so that it will engage the connector correctly upon reinstallation. The turn signal switch wiring can now be fed separately through the column and reinstalled into the connector.

YEARS	WIRE COLOR AND GAGE	CONNECTOR POSITION
1969-82	White 18 gage	P
1969-82	Dark Green 18 gage	N
1969-82	Yellow 18 gage	M
1969-82	Purple 18 gage	L
1969-82	Brown 18 gage	K
1969-82	Dark Blue 18 gage	J
1969-82	Light Blue 18 gage	H
1969-82	Black 18 gage	G
1969-82	Light Green 20 gage	F
1969-82	Tan 20 gage	E
1980, 81, & 82	Black 18 gage	C
1980, 81, & 82	Orange 18 gage	B
1980, 81, & 82	Brown 18 gage	A

Helpful Hint! Tie a piece of light but strong wire or some twine to the connector to be used as a tracer wire to help during reassembly.

Adjustable columns - place the tilt head in the straight position. **Caution!** Without the steering wheel to counterbalance the tilt spring, the column head can quite violently snap up when you release it with the tilt lever. Place the lower column back drive lever in the full DOWN position. Now, pull the switch straight out, guiding the wiring harness and connector out at the same time. Leave the tracer wire or twine in the column so that you can tie it to the new signal switch connector and help direct the wiring back down through the column.

Service Turn Signal Switches

Reproduction 1969 through 1976 standard column turn signal switches are available through most Corvette suppliers (Zip Store ES-304).

Reproduction 1969 through 1976 T&T turn signal switches are available through most Corvette suppliers. (Zip Store #ES-305).

GM lists one switch #1997988 for both standard columns (1977 through 1979) and Tilt & Telescoping Columns (1977 through 1982.) Also available from most suppliers (Zip Store #ES-304).

A second switch #1997984 is listed for 1979 Late through 1982 (Zip Store #ES-330). Some service literature indicates that the differences in the switches are that the turn signal levers are different. This is not correct. The difference between the switches is the following: #1997984 has extra wires in the harmonica connector for cornering lights (you can see the extra Brown, Orange, & Black wires installed in the left side of the harmonica connector in the Zip Store picture of the ES-330 switch). #1997988 does not have cornering light wires. #1997984 can be used in place of #1997988 the extra cornering light wires just won't connect to anything.

Reinstalling the Turn Signal Switch

With a T&T column adjust the tilt head so that it is straight. With either steering column, move the back drive lever all the way DOWN if so equipped. Pull the wiring down through the housing with the aid of the tracer wire. Be sure it feeds under the mounting bracket. If the column is out of the car, you might find that feeding the wires and connector is easier if someone holds the column vertical. You will note that the cavity inside the column for the wires to feed extends from about the 4 to 5 o'clock positions. Have the connector at 5 o'clock and the wires at 4 o'clock. Use the tracer wire and push down on the connector with a long, thin screwdriver.

Please return to [Corvette C3 Disassembly and Repair Paper #1](#) to complete the installation of the turn signal switch into the column. The reinstallation procedure for the entire steering column into the vehicle follows at the end of this paper.

Remove/Replace Steering Column Lower Bearing

All C3 steering columns 1969 thru 1982 use the same lower end parts. All of the parts are available through GM dealers, the Zip Store and several other suppliers.

Column Lower Bearing	GM #7805700	Zip SC-442
Column Lower Bearing Adapter (plastic)	GM #7805822	Zip SC-452
Column Lower Bearing Shield Wire Clip	GM #7804439	Zip SC-453
Column Lower Bearing Shield	GM #7804440	Zip SC-454

Replacing the lower steering column bearing takes into account new old stock (NOS) bearings, plastic adapters, and corrosion free parts. Now that our cars are in the range of thirty to forty years old, NOS is most likely not available (although the above parts are still available through GM dealers.) Suppliers have found their own sources for bearings and possibly the plastic adapter has been retooled. Because of this fact, you may find that parts do not easily slide up the steering shaft nor do they easily snap together.

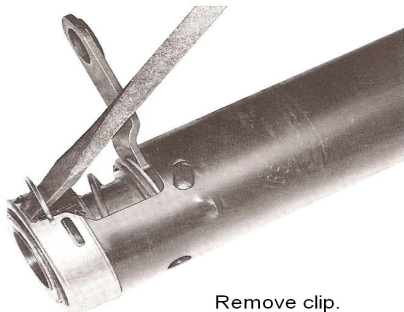
Remove/Replace Steering Column Lower Bearing (Continued)

The following are recent comments posted on the Corvette Forum with respect to assembly of the lower bearing:

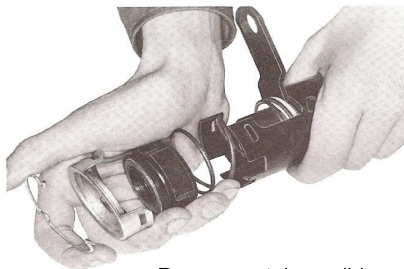
“Sometimes the corrosion on the shaft and bearing is so advanced that there is only the bearing race that remains and it is corroded onto the steering shaft. Take a Dremel type tool with an abrasive wheel and cut the bearing off. Polish up the shaft so that it will go together easier. Obtain a new bearing and plastic adapter as you will most likely destroy both when taking them apart.”

“Make sure that you assemble the new bearing in the correct orientation to the adapter. Apply some grease to the inside diameter of the adapter to aid in the assembly of the bearing to it.”

“Original bearings and plastic adapters were a light snap fit. You would hope that obtaining your replacement parts from the same source would result in parts that snap together fairly easily. However, today there may be a slight mismatch of parts and you may have to use a vise to force them together. If the press fit is too great, some people have cracked the plastic adapter when forcing them together. One method would be to freeze the bearing and warm up the adapter. This will greatly reduce the interference fit.”



Remove clip.
Lower lever on 1969-76
columns only.



Remove retainer, slide
lower bearing adapter out of
steering column jacket.

This procedure is very straight forward and easy AS LONG AS THE PARTS ARE NOT ALL CORRODED TOGETHER. If you find a lot of corrosion on your lower column parts, it is a good idea to soak them in penetrating oil for a day or two before trying to remove them.

Reassembly – Lower Column Bearing

Assemble the lower bearing to the plastic adapter. Align the tabs on the adapter to the cutout in the column mast jacket. Slide the bearing and adapter assembly up the steering column shaft and into the end of the column mast jacket. Install the lower bearing shield with the cutout in the shield aligned with the mast jacket cutout. Install the retainer clip.

Note: The above pictures show a coil spring behind the plastic adapter. T&T steering columns do not have a spring.

Replace Lower Column Bearing (Continued)

The next area of concern is the fit of the inner bearing race to the steering shaft. Clean up the corrosion on the shaft first.

Some people have reported that the inside diameter of the bearing inner race has an o-ring. This could cause the bearing to have fairly high press on forces to the steering shaft. Apply some grease to the shaft and o-ring to aid in the assembly. (Other people have reported no o-ring inside the bearing but that it still needs to be hand forced up the shaft.)

Still other people have reported a minor press fit to the shaft that requires the bearing and adapter to be lightly tapped to slide it up the shaft. Obtain a pipe with a one inch ID and tap the bearing so that the tapping force is directly on the inner race to get it up the shaft.

Reinstalling the Steering Column into the Vehicle

Move the lower column lever back to the UP position if so equipped. Carefully slide the column back through the dash hole while aligning the lever to the dash cutout. Insert the steering column flange onto the two bolts extending from the flexible coupling bolts. The bolts are different sizes so the flange will only attach one way. Tighten the nuts and lockwashers to 20 ft-lbs.

Reconnect the electrical connectors to the ignition switch, turn signal switch, and if so equipped the dimmer switch and cruise control.

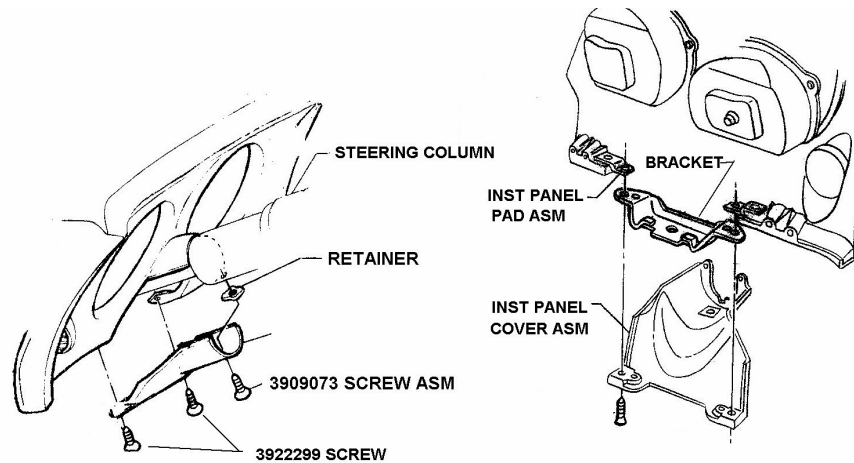
Some people have reported that when they replaced their turn signal switch they found that the “harmonica” connector from the new switch would not snap correctly onto the vehicle wiring connector. The problem can easily be corrected by swapping your original connector onto wires from the new switch. Instructions were included earlier on how to remove and reinstall the wires (page 6, Option #2).

Snug but do not tighten the column in place with the two vertical screws up under the dash. Go back under the hood and loosely install the lower column plate with its stud and washer onto the dash panel. Also insert the carriage bolt into the plate, assemble the washer to the bolt, and assemble the plate, bolt, and washer to the dash panel.

Now check the alignment of the flexible coupling pins in the column flange slots. They should be central. You may need to move the lower column and outside plate around in order to make the pins central. Then go back inside the car and attach the nuts to the welded stud and carriage bolt and torque to 10 ft-lbs.

Rotate the steering wheel 90 degrees and again visually check if the flexible coupling pins are central in the flange slots. Loosen the two plate fastener nuts and readjust the column as necessary. Torque the two vertical column screws to 15 ft-lbs.

Reattach the AC duct, the bracket, and plastic instrument panel cover asm under the steering column.



1969-76 STEERING COLUMN CLOSEOUT PARTS

CAUTION: There are three screws that attach the closeout instrument panel cover asm to the steering column, bracket, and the instrument panel pad asm. The screws are different part numbers (one screw asm 3909073 with a washer attaches the cover asm to the steering column retainer and two screws 3922299 that attach the cover asm, bracket, and instrument panel pad asm together). The length of the 3909073 screw asm is very critical. A screw that is much longer than the specified screw can extend through and puncture the turn signal switch wires that are routed inside the steering column shroud in the same location.

(1969-1976 only), place the lower column lever in the full UP position, reattach the transmission backdrive cable (manual transmission in REVERSE, automatic in PARK). Fasten the cable to the pin on the lower lever with the washer and cotter pin.

Refer to Disassembly & Repair Paper #1 for reinstalling the shaft lock, steering wheel and horn parts.

T&TStdColumnD&R#2Rev16DE2014
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